

Strength within Vision beyond



About Us

Resilient. Committed.
Sustainable.

Established in 1961, Indian Metals & Ferro Alloys Ltd. (IMFA) is a fully integrated producer of ferrochrome in India. Our operations span the entire value chain from captive chromite mining and power generation to smelting and exports of ferro chrome, ensuring efficiency, self-reliance, and quality control at every stage.

We operate two manufacturing complexes in Odisha, equipped with six submerged arc furnaces and a combined smelting capacity of 284,000 tonnes per annum. Backed by captive chromite mines at Sukinda and Mahagiri and captive power plants with a total installed capacity of 204.55 MW, we are able to maintain uninterrupted production and cost competitiveness.

We export the majority of our high-quality ferrochrome output to stainless steel manufacturers across Asia, Europe, and other key markets. Our long-standing customer relationships and focus on value-added products have established us as a trusted supplier in the global ferro alloys industry.



About Us

Strength within : Key highlights

₹ 2564.57 Crore

Revenue

₹ 530.51 Crore

EBITDA

₹ 378.09 Crore

PAT

₹ 70.08

EPS

284,000 MT

Ferro Alloy production capacity

190 MVA

Furnace capacity

701,863 MT

Chrome Ore Raised

204.55 MW

Captive power generation capacity

Vision beyond : Actions in progress

100,000 MT

Upcoming Ferro Alloy production capacity at Kalinganagar

120 KLPD (kilolitres per day)

Planned ethanol production capacity
Construction started

Underground mining capacity

1.2 million tonnes – Mahagiri – 0.6 mt and Sukinda 0.6 mt

Location: Therubali, Rayagada

110 MW

Upcoming Renewable Energy capacity

70 MW & 40 MW hybrid power

Chairman's Message

Leading with Integrity, Inspiring Excellence



N R Mohanty
Non-Executive Chairman

Chairman's Message

Dear Shareholder,

I am pleased to share my thoughts about the achievements of your Company for the financial year 2024-25 and the path ahead. It was a defining year where our inherent resilience helped us navigate a challenging global environment. More importantly, we have embarked upon an ambitious expansion and diversification drive which will result in step change growth.

The theme of this year's Annual Report – Strength Within, Vision Beyond – aptly captures the enduring legacy of your Company which is rooted in the vision of our late Founders and the execution capability of the Management Team. A conservative approach thus far has placed us in an enviable position with adequate resources to now pursue a growth agenda at a time when many of our peers are under pressure. We are already recognised as a competitive and customer-oriented producer of ferro chrome and aim to build on this strong position to emerge as a global leader in the sector.

India's economic rise is on the back of a large, unified domestic market

and policy initiatives to boost the manufacturing sector. We are very well positioned to ride this wave and, as you are aware, have drawn up expansion and diversification plans which will increase our ferro chrome smelting capacity by 40% to be largely directed at domestic customers along with a strategic foray into ethanol production. Further, we will be sourcing hybrid renewable energy through a long term tie-up with two leading RE companies thereby burnishing our credentials as a responsible producer.

Employee well-being is a priority and we have made significant investments to provide a safe work environment in which each member can achieve their full potential. We are taking steps to build more diverse and inclusive teams and enhance employee satisfaction through various initiatives. Additionally, we continue to engage with local communities and undertake strategic initiatives under the aegis of the Bansidhar and Ila Panda Foundation to bring about positive socio-economic change.

In conclusion, I would like to extend my warm wishes to all shareholders for their continued trust and support. With a clear vision for the future, a focus on sustainability, and a strong commitment to our employees and local communities, I am confident we will continue to thrive and deliver value to all stakeholders.

Sincerely,

N R Mohanty
Non-Executive Chairman

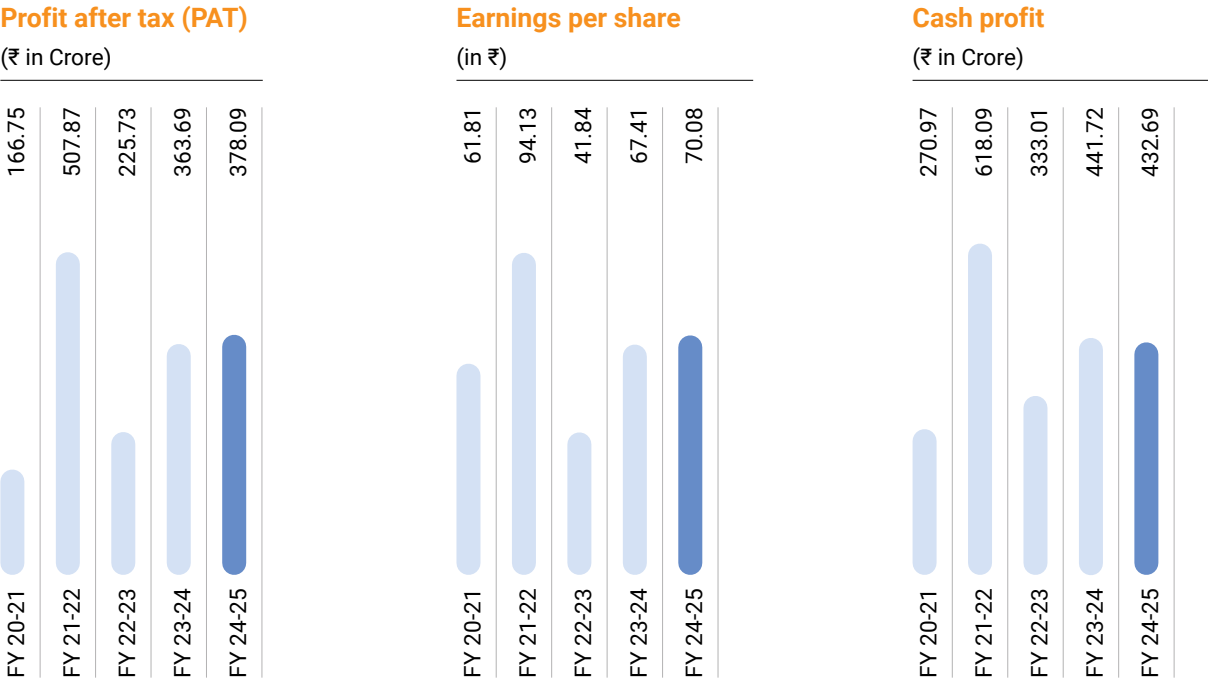
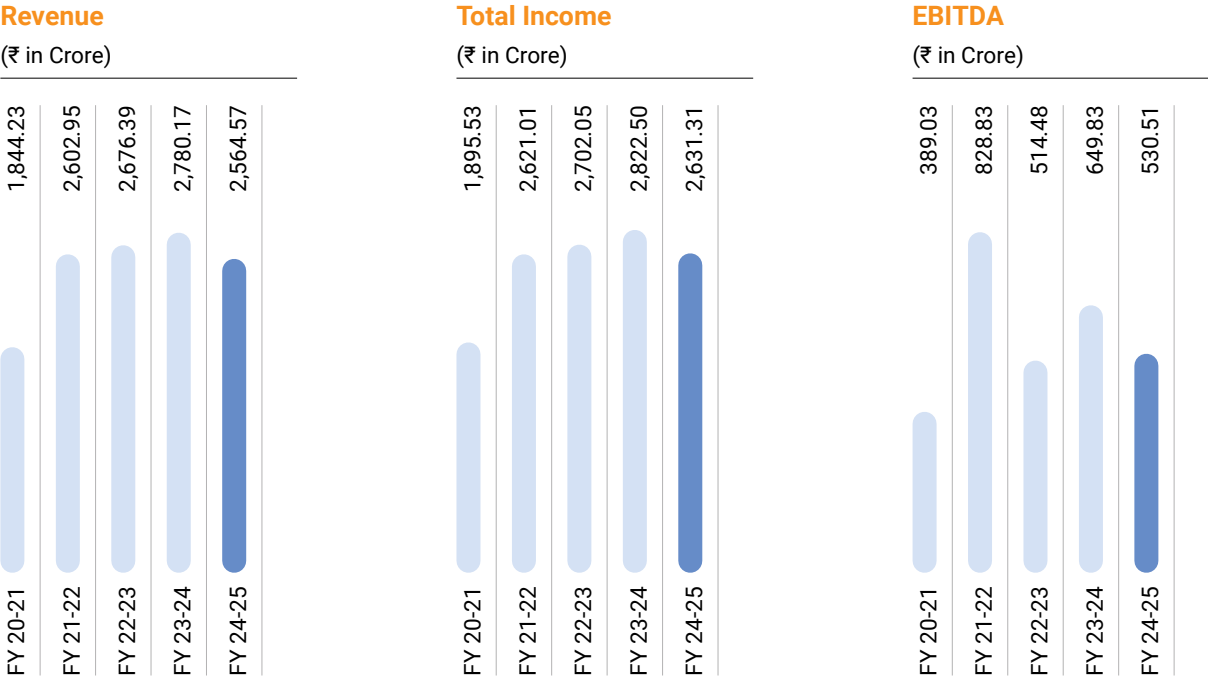


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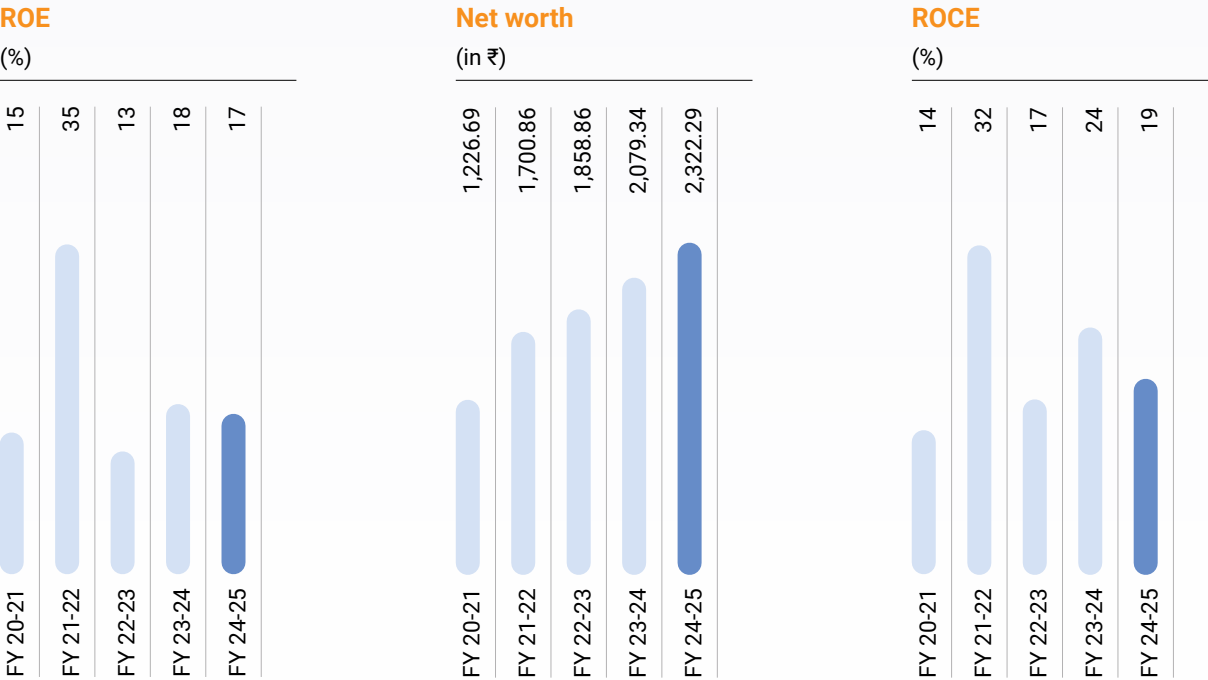


Financial Highlights

Leveraging Financial Prudence to Drive Growth



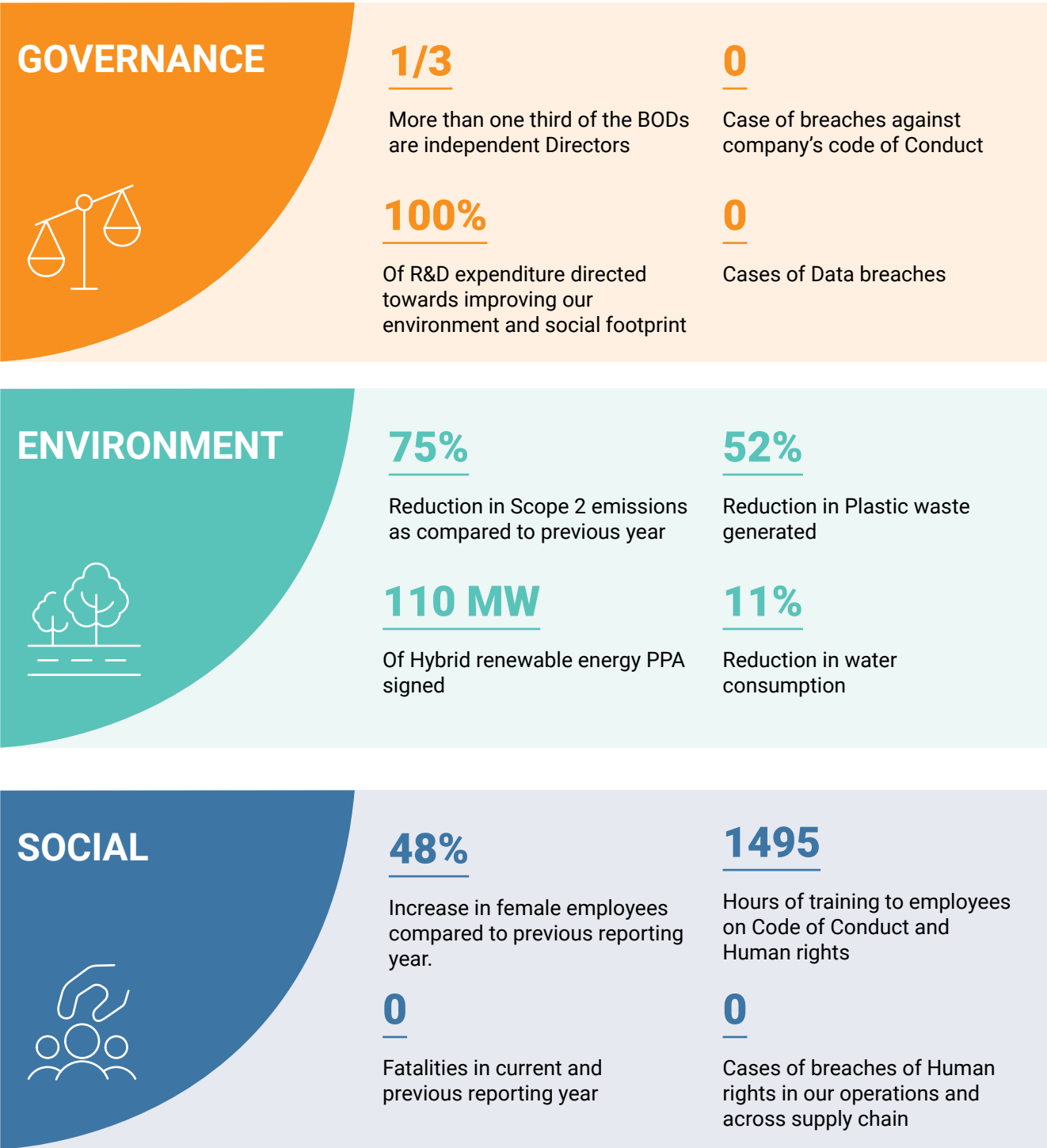
Financial Highlights



ESG Overview

Growing Responsibly,
Leading Ethically

KEY ESG HIGHLIGHTS



ESG Overview

IMFA's Approach towards sustainability

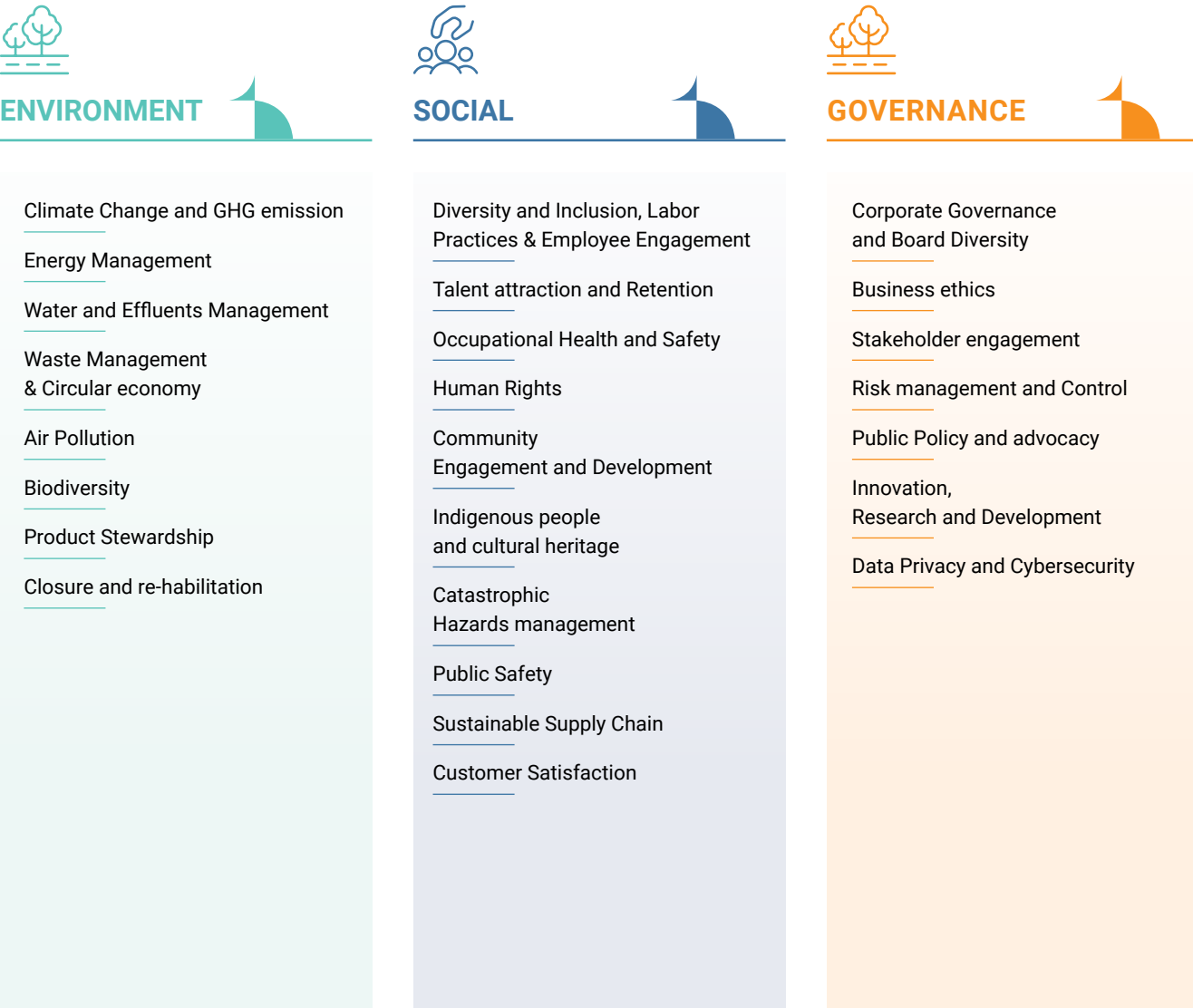
At IMFA, sustainability is central to our operations and long-term strategy. As a producer of ferro alloys with mining and energy-intensive manufacturing processes, we recognize our environmental and social responsibilities. Through an integrated ESG approach, we are committed to managing these impacts proactively and creating lasting value for all stakeholders.

Materiality-Driven Strategy

At IMFA, the materiality assessment forms the foundation of our sustainability strategy. It enables us to identify and prioritize the environmental, social, and governance (ESG) issues that are most significant to our business and stakeholders. Given the nature of our operations, we recognize the importance of continuously aligning our priorities with evolving stakeholder expectations, regulatory requirements, and global sustainability frameworks.

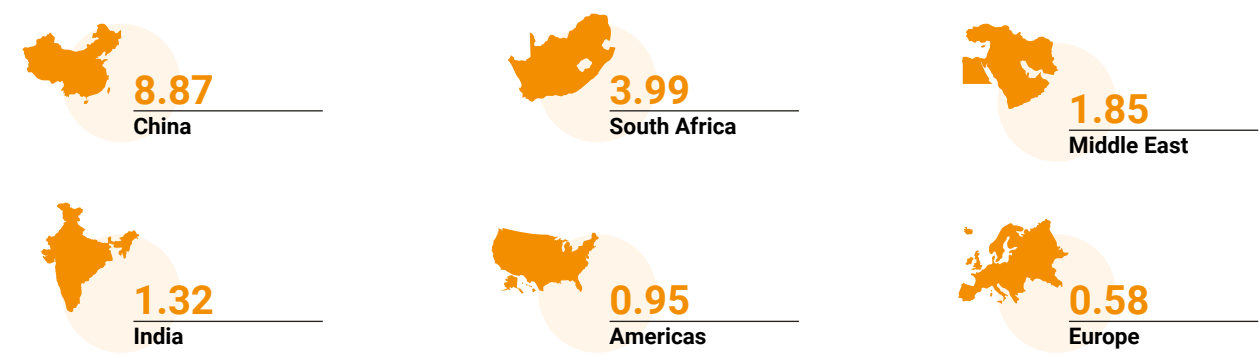
Our materiality assessment is aligned with globally recognized frameworks such as the Global Reporting Initiative (GRI) Standards and the SASB sector-specific guidance. To date, the process has been informed through a structured engagement with key stakeholders, including senior leadership, functional heads and employees. Additionally, we have drawn insights from MSCI and DJSI sector standards, along with peer benchmarking, to ensure our ESG priorities reflect leading practices and sector-specific risks.

Below is the list of material topics identified for IMFA. Materiality matrix and detailed reporting on each of the material topic can be found in our sustainability report.



Lead High-Carbon Ferro Chrome Producers in World in CY 2024

(in million tons)



Source: ICDA

Regional Insights⁶

Asia Pacific

In CY 2024, the Asia Pacific region commanded the largest share of the ferro chrome market, with demand being propelled by stainless steel manufacturers in China and India on account of urbanisation and infrastructure development.

North America

The US is a significantly larger market for stainless steel as compared to Canada. Moreover, local production is expected to increase consequent to declining imports on account of higher tariffs.

Europe

Production of stainless steel is expected to grow as the region looks to revitalise its automotive sector and also through higher allocation for R&D.

Latin America, the Middle East and Africa

Even as production of speciality steel is expected to increase, overall growth of stainless steel is likely to be moderate.

Growth Drivers

Growing Automotive Industry

Stainless Steel is used by the automotive sector, and the latter's expected growth by 1.7% to 89.6 million units in CY 2025, will lead to higher demand for ferro chrome.

Growth of Construction Industry

The construction sector has witnessed considerable growth in recent years, and this has led to higher demand for stainless steel which is used in the residential and commercial segments as well as industrial infrastructure. With the sector projected to reach nearly US\$ 15 trillion by 2030, there is significant potential for additional demand for ferro chrome.

Rising Investment in Manufacturing

The manufacturing sector is vital to most economies worldwide and has been seeing a surge in investments, especially in sectors like heavy equipment, consumer goods, and electronics. This will drive stainless steel consumption and, in turn, bolster demand for ferro chrome.

⁶ <https://www.fortunebusinessinsights.com/ferrochrome-market-107373>

SCOT Analysis

Strengths

Global Stainless Steel Industry

Stainless Steel production increased by 7% in CY 2024 over the previous year, reaching a total of 62.6 million metric tonnes.⁷

Region-wise Stainless Steel Production

(in million tonnes)			
Region	2024	2023	% Change
Europe	6.08	5.9	1.5
USA	1.95	1.8	6.9
China	39.44	36.67	7.5
Asia (excluding China and South Korea)	7.32	6.88	6.4
Others	7.82	7.16	9.2
Total	62.62	58.44	7.0

Source: World Stainless Steel

The global stainless steel market was valued at \$120.2 billion in CY 2024 and is projected to reach \$157.4 billion by CY 2030, growing at a CAGR of 4.6% during CY 2025-2030.⁸ Demand is rising due to increasing usage across the construction, automotive and healthcare sectors, its durability and corrosion resistance making it a preferred choice for a variety of applications ranging from buildings to medical equipment. Additionally, growing investments in construction, auto manufacturing, and healthcare are encouraging more businesses to choose stainless steel for both industrial and everyday use.

SCOT Analysis

Strengths



Strengths

- India ranked fourth globally in ferro chrome production owing to a healthy endowment of chrome ore in the state of Odisha.
- The proximity of raw material sources to processing facilities creates cost efficiencies and supply chain reliability that many international competitors lack.
- The Odisha cluster benefits further from lower industrial power tariffs, which creates localised cost efficiencies.
- The proximity of the ports in the eastern belt of India with China, South Korea and other countries in East Asia reduces the logistics cost of exports compared to other global Ferro Chrome suppliers.

Indian Chrome Ore Industry

The estimated value of chrome ore raising in FY 2024-25 was around ₹ 4759 Crore, accounting for 3.7% of India's total metallic mineral output. The production of chrome ore for FY 2024-25 reached 3.04 million tonnes, with Odisha contributing 100% of the national output. Increasing demand for stainless steel on account of infrastructure development, construction activities, and urbanisation is leading to more demand for ferro chrome and, consequently, chrome ore.

Indian Ferro Chrome Industry

India's ferro chrome production in CY 2024 stood at 1.42 million tonnes, 6% lower than the previous year on account of raw material constraints and sluggish demand. The stainless steel market experienced noticeable weakness towards the end of the year on account of macroeconomic factors, resulting in downward pressure on ferro chrome prices. Moreover, chrome ore availability was limited which led to production cutbacks – primarily by those ferro chrome producers reliant on bought out ore or conversion contracts. Ferro Chrome prices were at their lowest in recent times during the first quarter of CY

Indian Stainless Steel Industry

The stainless steel consumption in India increased by 11% from 4.02 million tonnes in FY 2023-24 to 4.46 million tonnes in FY 2024-25, and is further expected to grow at a CAGR of 6.2% to reach US\$ 31.90 billion by FY 2033-34. India's stainless steel industry has grown significantly, thanks to rapid urban development, expanding infrastructure, and a strong manufacturing sector. Initiatives like 'Make in India' have further boosted demand across various industries.

Growth Drivers

Growing demand from stainless steel industry due to rapid urbanisation

The construction industry has sustained its position as a major consumer of stainless Steel. Ferro Chrome are essential additives in the production of Stainless Steel, providing corrosion resistance, strength and other desirable properties. Government-led infrastructure initiatives are playing a key role in driving this growth of Stainless Steel demand which also bolsters Ferro Chrome demand. In the Union Budget 2025-26, the government announced an Urban Challenge Fund of ₹ 1 Lakh Crore aimed at bolstering infrastructure projects like 'Cities as Growth Hubs' and 'Creative Redevelopment of Cities'.⁹

Increase in Mega Projects in Railways

Increased automotive production of Rail equipment including mega projects of Metro Rails in India is pushing up the demand for the superior Stainless steel grades which has positive impact in Ferro Chrome demand.

Global Ethanol Industry

The global ethanol industry was valued at \$98.94 billion in CY 2024, growing from \$93.62 billion in CY 2023, and is expected to grow at a CAGR of 6.7% to touch US\$ 165.62 billion by CY 2032. This growth is driven by rising demand for biofuels, owing to the global shift toward renewable and cleaner energy sources. Advances in distillation and fermentation technologies are making production more efficient. Furthermore, the usage of plant waste instead of food crops to produce ethanol is opening up new, more sustainable ways to make ethyl alcohol.

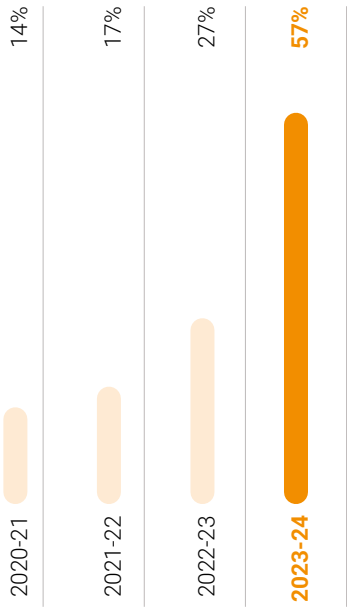
India has demonstrated substantial growth in ethanol production, aligning with the government's Ethanol Blended Petrol (EBP) programme and broader decarbonisation efforts. The country's production has witnessed a threefold rise in the past five years, reaching 1,630 million gallons in 2024.¹⁰

Annual World Fuel Ethanol Production

Region	(in million gallon)					% of World Production
	2020	2021	2022	2023	2024	
United States	13,941	15,016	15,361	15,580	16,219	52%
Brazil	8,100	7,320	7,400	8,470	8,780	28%
India	530	950	1,220	1,510	1,630	5%
European Union	1,310	1,380	1,420	1,390	1,440	5%
China	940	900	960	1,070	1,200	4%
Canada	429	434	447	454	464	1%
Thailand	390	350	380	340	360	1%

Grain

(as % of total Ethanol Production)



Source: GEMA

IMFA at a Glance

Indian Metals & Ferro Alloys Limited (IMFA) is India's leading fully integrated ferro alloys producer. Renowned for its operational excellence and sustainable practices, IMFA has built long-standing global partnerships by consistently delivering reliable and cost-effective solutions.

Largest

Fully integrated ferro alloys producer in India

63 years

Industry Experience

Manufacturing Facilities

The company operates two manufacturing facilities in Odisha with three furnaces each at Therubali (82 MVA) and Choudwar (108 MVA) totalling 190 MVA. A greenfield project under construction at Kalinganagar, Jajpur District will add 66 MVA furnace capacity in FY 2026-27 capable of producing 100,000 tonnes per annum.

284,000

Production Capacity

190 MVA

Smelting Capacity

Integrated Operations

IMFA is India's leading fully integrated producer of ferrochrome, with operations spanning chrome ore mining, smelting and captive power generation. This vertical integration gives the company a strong competitive advantage through cost efficiency, consistent quality, and supply chain control.

Key components of integration

1. Chrome ore mining

- IMFA has two captive chrome ore mines: Sukinda and Mahagiri. These mines ensure a reliable supply of high-grade chrome ore.

2. Captive power generation

- The company has a total captive power generation capacity of 204.55 MW, including thermal and 4.55 MWp solar power.

3. Ferrochrome smelting

- The Therubali facility operates 3 submerged arc furnaces with a capacity of 82 MVA, while the Choudwar facility has 3 furnaces with a capacity of 108 MVA. Combined, the company has 190 MVA of installed furnace capacity for ferro chrome



Threats

Currency Fluctuation

With more than 90% of output being exported, the Company is exposed to currency fluctuation which it mitigates through an active hedging strategy using various instruments.

Concentration Risk

A substantial portion of sales comes from 2-3 customers and any disruption will impact revenues. The Company has exposure to various markets and can redirect sales, if required; moreover, sales into the domestic market will increase when the expansion project is commissioned next year.

Substantial Production Capacity in China

Though China is the world's largest producer of ferro chrome, it relies entirely on imported chrome ore. As a fully integrated producer, your Company is more competitive than its Chinese peers.

Business Segment Review

Ferro Alloys

IMFA's smelting business is primarily focused on exports, with over 91.35% of its ferrochrome being sold to South Korea, China, Taiwan, and Japan. Due to strong, long-term relationships with stainless steel producers and a customer-focused approach, the company enjoys steady demand and stable operations.

91.35%

Exports during FY 2024-25

Ferro Alloy Production and Sales

	(in tonnes)		
	FY 2024-25	FY 2023-24	% Change
Production	260,190	264,119	-1.49
Domestic sales	34,066	24,588	38.55
International sales	225,801	241,212	-6.39

Power

IMFA operates a captive power generation system with a total installed capacity of 204.55 MW, including 4.55 MWp from solar energy. This ensures a steady and reliable power supply, which

is crucial for its power-intensive ferro chrome production. Going forward, IMFA plans to meet the majority of its energy requirements through a diversified mix of renewable sources, aligned with its long term energy transition and sustainability goals.

Power Generation & Sales

	(in million units)		
	FY 2024-25	FY 2023-24	% Change
Power generation	1092	1,171	-6.70
Sales	-	-	-

Mining

IMFA operates two chrome ore mines dedicated to meeting its own production needs, reflecting its policy to prioritise value addition. The company's strong focus on sustainable mining and safety is backed by significant investment in modern technology and equipment.

Chrome Production

	(in tonnes)		
	FY 2024-25	FY 2023-24	% Change
Sukinda	285,851	319	

Indian Metals & Ferro Alloys Limited				Company Overview	Statutory Reports	Financial Statements																								
Management Discussion & Analysis																														
FUTURE OUTLOOK Your Company is in a strong financial position without any long term debt on its books and has substantial cash reserves to fund its expansion and diversification plans without taking undue risk. Moreover, a fully integrated business model makes us resilient in the face of an uncertain global environment. With global sentiment expected to turn positive as US tariff-related uncertainties settle down and India's own economic growth and infrastructure development boosting demand for ferro chrome, your Company is well poised to extend its leadership position. Risk Management IMFA follows a structured approach to identify and assess potential risks based on how likely they are to occur and the impact thereof. The company then takes suitable steps to manage and reduce these risks. This structured approach helps the Company make the most of new opportunities while keeping associated risks under control. <table> <tr> <th>Risk type</th><th>Description</th><th>Mitigation strategy</th><th>Outlook</th></tr> <tr> <td>Industry risk</td><td>The steel industry operates in cycles, so unexpected economic changes can influence its demand and profits. If demand slows down, companies may not fully use their assets and might have to sell at lower prices, which can hurt overall profitability.</td><td>IMFA's fully integrated operations make it a competitive ferro chrome producer. This helps the company stay profitable even when prices are low. IMFA also focuses on building strong, long-term relationships with customers to become their trusted and preferred supplier.</td><td>Long term</td></tr> <tr> <td>Raw material risk</td><td>Unexpected events and geopolitical factors can cause raw material prices to rise quickly, leading to higher input costs.</td><td>To secure a steady supply of ore, the Company has invested in captive mines in Odisha's Sukinda and Mahagiri regions. It has also developed its own thermal and renewable solar power generation. In addition, the Company has entered into long term agreement with leading RE companies for supplying hybrid renewable energy. Further, by signing long term contracts with vendors, the Company ensures a reliable supply of other key raw materials.</td><td>Short to long term</td></tr> <tr> <td>Regulatory risk</td><td>Failure to follow regulatory requirements or delays in compliance can have a significant impact on the business. Additionally, changes in laws or delays in regulatory approvals can negatively affect the Company.</td><td>The Company has a skilled and dedicated in-house team focused on ensuring compliance and keeping track of any changes in laws. With a robust internal control system in place, the Company operates efficiently, optimises resources, and stays fully compliant with all relevant regulations.</td><td>Medium term</td></tr> <tr> <td>Operational risk</td><td>Unexpected equipment failures or breakdowns can disrupt the Company's operations. These disruptions can lead to inefficiencies, higher production costs, and weaken the Company's competitive edge.</td><td>IMFA has established a reliable maintenance schedule for its equipment and implemented strict safety measures. The Company also focuses on improving efficiency through technology upgrades and process improvements. Additionally, it is covered under an 'Industrial All Risk' insurance policy to cover equipment breakdowns and potential profit loss. The company successfully implemented ERP which will improve the ease of doing business and bring more visibility on the performance parameters of the business.</td><td>Short term</td></tr> <tr> <td>Exchange rate risk</td><td>Since IMFA primarily serves the export market, its profit margins may be impacted by fluctuations in currency markets.</td><td>The Company manages currency risks using forward contracts, derivatives, and other hedging strategies to protect its earnings.</td><td>Short term</td></tr> </table> Human Resource Management At IMFA, human capital continues to be our greatest strength and a key driver of our growth plans and sustainability initiatives. The Company's Human Resources function plays a pivotal role in nurturing a culture that values agility, inclusivity, continuous learning, and performance excellence. With a future-forward mindset, IMFA is evolving its HR practices to build a workplace where individuals grow, teams thrive, and the organisation flourishes.							Risk type	Description	Mitigation strategy	Outlook	Industry risk	The steel industry operates in cycles, so unexpected economic changes can influence its demand and profits. If demand slows down, companies may not fully use their assets and might have to sell at lower prices, which can hurt overall profitability.	IMFA's fully integrated operations make it a competitive ferro chrome producer. This helps the company stay profitable even when prices are low. IMFA also focuses on building strong, long-term relationships with customers to become their trusted and preferred supplier.	Long term	Raw material risk	Unexpected events and geopolitical factors can cause raw material prices to rise quickly, leading to higher input costs.	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During FY 2024–25, we undertook multiple initiatives focused on workplace culture, learning and development, performance management, employee engagement, and advancing diversity and inclusion goals. These efforts are anchored in the Company's vision of building a responsive, future-ready workforce through communication, collaboration, and credibility. 2,072 Total employees across all locations of IMFA during FY 2024-25				Pillars of HR Transformation Our people strategy for FY 2024–25 was anchored around four key pillars: - Cultivating a Culture of Inclusion & Agility - Enabling Learning & Growth - Enhancing Engagement & Belonging																										

III. Operations

18. Number of locations where plants and/or operations/offices of the entity are situated:

Location	Number of mines/ Number of factories	Number of offices	Total
National	4	7	11
International	-	-	-

19. Markets served by the entity:

a. Number of locations

Locations	Number
National (No. of States)	10
International (No. of Countries)	12

b. What is the contribution of exports as a percentage of the total turnover of the entity?

Contribution of exports as a percentage of total turnover - 91.35%

c. A brief on types of customers

IMFA's customers are mainly manufacturers of stainless steel that require ferro chrome. Our clientele also includes international traders.

IV. Employees

20. Details as at the end of Financial Year:

a. Employees and workers (including differently abled):

S. No.	Particulars	Total (A)	Male		Female	
			No. (B)	% (B / A)	No. (C)	% (C / A)
EMPLOYEES						
1.	Permanent (D)	824	775	94%	49	6%
2.	Other than Permanent (E)	-	-	-	-	-
3.	Total employees (D + E)	824	775	94%	49	6%
WORKERS						
4.	Permanent (F)	1,248	1,232	99%	16	1%
5.	Other than Permanent (G)	4,355	3,862	89%	493	11%
6.	Total workers (F + G)	5,603	5,094	91%	509	9%

b. Differently abled Employees and workers:

S. No.	Particulars	Total (A)	Male		Female	
			No. (B)	% (B / A)	No. (C)	% (C / A)

Indian Metals & Ferro Alloys Limited										Company Overview		Statutory Reports		Financial Statements					
										Boards' Report									

